

## STONE PASTE SP 15

- > for vertical surfaces
- > ready for processing
- > single component



### Product description

Ready-to-use, solvent-free dispersion paste with excellent adhesive properties. Indoors and on outdoor areas not exposed to direct weathering effects as binding agent for processing natural stone carpets on vertical, mineral surfaces. As multi-purpose adhesive for gluing wood, styrofoam, etc.

#### Delivery format:

Container	Outer packaging	Pallet
8 KG / KE		36

#### Storage:

Can be stored frost-free, cool and dry on wooden shelves in unopened original container: 365 days

### Processing

#### Recommended tools:

Electric agitator, suitable mixing vessel, smoothing trowel, trowel, long smoothing trowel.

#### Processing:

The product is applied with a suitable tool.

For vertical surfaces, Stone Paste SP 15 is applied to the coating carrier without marble pebbles using a trowel.

Then Marble Pebble MG 24 is mixed with Stone Paste SP 15 at a mixing ration of 10:1 and troweled on weton-wet and smoothed. During processing, we recommend intermediate cleaning of the tools with MUREXIN Epoxy Cleaner EP V4.

### Technical data

Density	1,2 g/cm <sup>3</sup>
Consumption	approx. 2.25 kg/m <sup>2</sup> ; approx. 1.0 kg/m <sup>2</sup> as pre-filled adhesive layer; approx. 1.25 kg/m <sup>2</sup> for natural stone carpet (in 6 mm layer thickness)

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### Substrate

#### Suitable substrates:

Requirements for mineral substrates:

The substrate must be dry, stable and free of separating, intrinsic and dissimilar substances, pursuant to the IBF Directive - industrial substrates of reaction resin. Residual moisture max. 4 % by weight, measured with the CM device. Substrate temperature greater than 12 °C and 3 K above dew point; adhesive tensile strength on average 1.5 N/mm<sup>2</sup>; adhesive tensile strength smallest single value 1.1 N/mm<sup>2</sup>

### Product and processing instructions

#### Material information:

- If processing outside the ideal temperature and/or humidity range the material properties could change markedly.
- Bring the materials to the proper temperature before processing!
- In order to maintain the product properties, do not add any foreign materials!
- Water dosing quantities or dilution information must be strictly adhered to!
- Check tinted products for colour accuracy before application!
- Colour consistency can only be guaranteed within the same batch.
- The colour formation is significantly impacted by the environmental conditions.

#### Environmental information:

- Do not process at temperatures below +5 °C!
- The ideal temperature range for the material, substrate and air is + 15 °C to + 25 °C.
- The ideal relative humidity range is 40% to 60%.
- Increased air humidity and/or lower temperatures may prolong the drying, setting and hardening time, while lower air humidity and/or higher temperatures will speed it up.
- Ensure adequate ventilation during the drying, reaction and hardening phase; avoid draughts!
- Protect against direct sunlight, wind and weather!
- Protect adjacent components!

#### Tips:

- We recommend using a test surface first or a small area for initial, small-scale testing.
- Please heed the product data sheets of all MUREXIN products used in the process.
- Keep a genuine original container of the respective batch for later repair work.

The information provided reflects average values that were obtained under laboratory conditions. Due to the use of natural raw materials, the indicated values of individual deliveries may vary slightly without impacting the product suitability.

### Safety instructions

#### Limiting and monitoring exposure

#### Personal protective equipment:

#### General protection and hygiene measures:

- Keep away from foodstuffs, beverages and feedstuffs.
- Take off contaminated, impregnated clothing immediately.
- Wash your hands before taking breaks and when finishing work.

#### Breathing protection: not required.

#### Hand protection: protective gloves.

#### Glove material

- The selection of a suitable glove depends not only on the material, but also on other quality properties, which may vary from manufacturer to manufacturer. As the product is a preparation made up of many materials, the resistance of glove materials cannot be predicted in advance and must therefore be checked before use.

#### Penetration time of the glove material

- The precise penetration time is to be found out from the protective glove manufacturer and complied with.

#### Eye protection: Protective goggles recommended when decanting.

#### Body protection: protective clothing.

This leaflet is based on extensive experience, is intended to convey the best of our knowledge, is not legally binding and does neither constitute a contractual legal relationship nor a subsidiary obligation resulting from the bill of sale. The quality of our materials is guaranteed within the framework

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## Coating technology

of our general terms and conditions. Our products may be used by professionals and/or experienced and accordingly technically skilled persons only. Users are not released from inquiring in case of uncertainties or from rendering professional workmanship. We recommend using a test surface first or a small area for initial, small-scale testing. Naturally, it is not possible to describe or foresee all possible current and future uses and peculiarities. Information that is assumed to be familiar to experts has been omitted.

Please observe the current, technical, national and European standards, guidelines and data sheets regarding materials, substrates and the subsequent construction. Please contact us if you have any reservations or doubt. This version is rendered invalid if a new version is released. The most recent data sheets, safety data sheets and the terms and conditions are available online at [www.murexin.com](http://www.murexin.com).